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⑰ Inventor: Tani, Tora  
1922-320, Noji-cho Kusatsu-shi  
Shiga-ken(JP)

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⑰ Inventor: Hanazawa, Kazuyoshi  
Kamiteru-cho 964 Nagahama-shi  
Shiga-ken(JP)

⑯ Designated Contracting States:  
DE FR GB

⑰ Inventor: Oka, Totaro  
1317-2, Kinomoto, Kinomoto-cho  
Ika-gun Shiga-ken(JP)

⑯ Applicant: TORAY INDUSTRIES, INC.  
2, Nihonbashi Muromachi 2-chome Chuo-ku  
Tokyo 103(JP)

⑰ Inventor: Teramoto, Kazuo  
25-8, Nango 2-chome Otsu-shi  
Shiga-ken(JP)

⑰ Inventor: Kodama, Masashi  
Minamigasa-cho 91 Kusatsu-shi  
Shiga-ken(JP)

⑰ Inventor: Nishiumi, Shiro  
408-3, Minamigasa-cho  
Kusatsu-shi Shiga-ken(JP)

⑯ Representative: Bühlung, Gerhard, Dipl.-Chem. et al,  
Patentanwaltsbüro Tiedtke-Bühlung-Kinne  
Grupe-Pellmann-Grams-Struif Bavariaring 4  
D-8000 München 2(DE)

⑯ Endotoxin detoxifying material.

⑯ The present invention provides (1) an endotoxin detoxifying material comprising a fibrous carrier to which Polymyxin is fixed, (2) an endotoxin detoxifying material comprising a carrier to which Polymyxin and a basic nitrogen atom are fixed, and (3) a method of removing endotoxin from a fluid by contacting the fluid with the endotoxin detoxifying material comprising a carrier to which Polymyxin is fixed.

The present invention makes it possible to contact blood with Polymyxin directly and safely and gives a new method of therapy of endotoxemia or prophylaxis of endotoxemia.

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ENDOTOXIN DETOXIFYING MATERIAL

Endotoxin is a lipopolysaccharide derived from cell walls of Gram-negative bacteria and is a substance capable of making a mammal feverish when it enters its blood. Indeed, if the amount is significant, the substance may be fatal. *Escherichia coli*, a typical Gram-negative bacteria usually existing in the bowels, is detoxified by the liver after absorption, and is not found in blood. However, when the liver function lowered, or when a patient receives an anticancer drug, or when a patient is seriously injured such as burned, has surgery or the like, he often suffers from severe bacterial infectious diseases and consequently often shows symptoms of endotoxemia. Further, endotoxemia may also caused by a liver abscess, cholecystitis, etc. too. Moreover, endotoxemia may also result from the use of an indwelling catheter, instruments for artificial dialysis or liquid transfusion equipment which is contaminated with endotoxin. Though the toxicity of Gram-negative bacteria such as *Escherichia coli* and of *Pseudomonas aeruginosa* is not serious in the bowel, its toxicity becomes serious when it enters the blood. Moreover, species of bacteria resistant to antibiotics are increasing, and infection with Gram-negative bacteria causes considerable patient discomfort, lost work and expence. Endotoxin contained in Gram-negative bacteria is very stable against heat and cannot be detoxified by steam-sterilization. Ion exchange resin is known to adsorb endotoxin (James P. Nolan et al,

Proceeding of the Society for Experimental Biology and Medicine 149, 766-770 (1975)). However, because the amount of adsorption is not significant, ion exchange resins are not effective for therapy of endotoxemia.

5 Polymyxin is a known antibiotic for detoxifying endotoxin. Although it is a peptide antibiotic which is not absorbed in the intestine, its use is limited only to oral administration or to local administration because of its 10 strong toxicity to the central nervous system and to the kidneys. Therefore, it cannot be used for endotoxemia therapy, for example by intravenous injection.

15 It is known that Polymyxin immobilized on polysaccharide beads can absorb endotoxin (Andrew C. Issekutz, Journal of Immunological Methods, 61 (1983)) and that it can suppress the growth of *Escherichia coli* (David C. LaPorte et al. Biochemistry, 16 No.8 1692-1648 (1977)). Further, it is also known that Polymyxin immobilized on the 20 collagen-synthetic polymer was found to be effective as an anti-bacterial material for medical use (Satosi Watanabe et al, Artificial Organs (Japan) 9 (1) 267-270 (1980)).

25 However, polysaccharide beads cannot be used for endotoxemia therapy because they swell and deform too much in blood and as the result the pressure drop of blood which passes through the highly swelled polysaccharide beads layer become 30 too large. Further, natural products such as protein, polysaccharide, collagen and cellulose cannot be used as carriers of Polymyxin for endotoxemia therapy because such carriers are unstable to heat and chemical treatment such as

the type used for sterilization before medical use.

The present invention provides (1) an endotoxin detoxifying material comprising a fibrous carrier to which Polymyxin is fixed, (2) an endotoxin detoxifying material comprising a carrier to which Polymyxin and a basic nitrogen atom are fixed, and (3) a method of removing endotoxin from a fluid by contacting the fluid with the endotoxin detoxifying material comprising a carrier to which Polymyxin is fixed.

The present invention provides a new endotoxin detoxifying material which can be used safely for therapy of endotoxemia or prophylaxis of endotoxemia.

The Polymyxin described herein is an antibiotic substance elaborated by *Bacillus polymyxa* and having antibacterial effect against various strains of Gram-negative bacteria, of which Polymyxin A, Polymyxin B<sub>1</sub>, Polymyxin B<sub>2</sub>, Polymyxin D<sub>1</sub>, Polymyxin E<sub>1</sub> and Polymyxin E<sub>2</sub> are illustrative. See Goodman and Gilman, *The Pharmacological Basis of Therapeutics*, 5th Edition PP. 1230 - 1232, Macmillan, 1975.

The fibrous carrier of this invention must be chemically and physically stable during use and has, preferably, a surface area of 0.01 to 100, more preferably 0.05 to 10 m<sup>2</sup>/g as well as functional group being capable of fixing Polymyxin. The fibrous carrier which Polymyxin adhered to it is typically packed in a column through with the liquid to be treated is passed. Too large a surface area makes the pressure drop of liquid which must pass

through column packed with the material too large, and too small surface area makes the detoxifying capacity too small.

A typical example of that is a fibrous carrier which has an islands-in-sea configuration in which the sea component is a polymer capable of attaching the Polymyxin and the islands component is a polymer for reinforcing, preferably of a crystalline poly-alpha-olefin, such as isotactic polypropylene or polyethylene. Examples of the sea component include polystyrene, preferably cross-linked polystyrene having alpha-halogenated acyl group, halogenated benzyl group or isocyanic acid group, acrylic acid-acrylonitrile copolymer, polyvinyl alcohol having carboxyl group, and other polymers or copolymers such as vinylchloride, acrylamide, acrylic acid, acrylonitrile, maleic anhydride, methacrylic acid esters, and so on. Divinylbenzene and methylene-bis-acrylamide are often used as comonomers for crosslinking. Formaldehyde and chlorsulfuric acid are often used for the crosslinking treatment of polystyrene-type polymers. For fixing Polymyxin to the polymer, the polymer is required to contain functional groups such as alpha-halogenated acyl groups, carboxylic groups or carboxylic acid ester groups. These groups may be bonded to the main chain directly or via a side chain such as polyalkylene chain. It is preferable that the side chain is longer than the length of a tetramethylene group.

Among the materials listed, polystyrene derivatives are most suitable for the carrier, because they are very stable

against heat and chemical agent such as alkalis and acids. These stabilities are very important for the preparation or regeneration of the endotoxin detoxifying material which, itself, must be free from endotoxin. The islands component 5 is not necessarily essential but effective to maintain mechanical strength of the fibrous carrier during preparation and use. The amount of Polymyxin to be fixed to the carrier is, preferably, more than 10 mg/g or carrier and 10 more preferably, 50 - 300mg/g carrier. If the amount is less than 10mg/g of the carrier, detoxifying may become ineffective. A basic nitrogen atom bonded to the carrier is also effective for detoxifying endotoxin. It absorbs 15 endotoxin or its degradation products which remain undetoxifyied by Polymyxin. The basic nitrogen atom employed in this invention includes primary, secondary, tertiary and quarternary ammonium groups such as a 20 monomethylamino group, monoethylaminoalkyl group, monobutylaminoalkyl group, dimethylaminoalkyl group, diethylaminoalkyl group, trimethylalkylammonium group, triethylalkylamino group, tri-n-propylammoniumalkyl group 25 and tri-n-butylalkylammonium group. The amount of theses group is, preferably, more than 0.1, more preferably more than 0.5 milliequivalent/g adsorbant. The amount of Polymyxin can be very small when the basic nitrogen 30 co-exists on the carrier. It is required to be more than 1 mg/g carrier, preferably 20 - 300 mg/g carrier.

Though it is preferable that both Polymyxin and the basic nitrogen atom are immobilized on the same carrier, the

detoxifying material of this invention may be a mixture of two kinds of material, one of which has immobilized Polymyxin and another having the basic nitrogen atom bonded thereon.

5 The endotoxin detoxifying material of this invention can be easily prepared by mixing the carrier and Polymyxin, or further adding a peptide condensation agent, such as di-cyclohexylcarbodiimide, 1-ethyl-3-(3-dimethylaminopropyl)-10 carbodiimide.

For example, (1) by reacting alpha-chlor acetamide-methylated and crosslinked polystyrene fibre (obtained by treating the polystyrene fibre with solution containing 15 formaldehyde, N-methyl-alpha-chloracetamide and sulfuric acid) with Polymyxin at a pH over 7, followed by reacting it with amine or (2) by treating the succinated fibre (obtained by aminating the above-mentioned alpha-chloracetamide-methylated and crosslinked polystyrene fibre with the mixture of the primary diamine and the secondary amine and by succinating it with succinic acid anhydride) with 20 Polymyxin under a peptide-condensing agent. The material of this invention is used for removal of endotoxin such as from 25 liquids for transfusion, dialysis liquids, drugs, as well as to treat or for prophylaxis of endotoxemia. These liquids, such as blood, may be passed or circulated through column 30 packed with the material. Another example of the use of the material of the invention includes a method in which a catheter is covered with the material.

The invention will be further explained in the following

examples in which all parts and percentages are by weight and all temperatures reputed in centigrade degrees.

Example 1

Islands-in-sea type composite fibre (number of 5 filaments; 42; thickness of each filament: 2.6 denier; number of the islands in each filament: 16; tensile strength: 2.9g/d; breaking elongation: 50%) comprising 50 weight parts of sea component (mixture of 46 parts (by 10 weight hereinunder) of poystyrene ("Styrene" 666) and 4 parts of polyp:opylene (Sumitomo "Nobren" WF-727-F)) and 50 parts of islands component (Mitsui "Nobren" J3HG)) was reacted in a mixed solution comprising 50g of N-methylol- 15 alpha-chloracetamide, 400g of nitrobenzene, 400g of 98% sulfuric acid and 0.85g of paraformaldehyde at 20 °C for one hour. Then, the fibre was taken out and thrown into 5 liters of ice water at 0°C to stop the reaction. After 20 that, the fibre was washed with water and extracted with methanol so that the fibers became free from nitrobenzene. The resulting fibers were dried in vacuo at 50°C. 71g of chloracetamidemethylated dry fibre were obtained (Fiber A).

25 4.8g (80 pieces of 500,000 units) of Polymyxin B Pfizer (Pfizer Taito Co., Ltd.) was dissolved in 400 ml of water, and 11g of Fibre A was added to it, followed by 5 hours of shaking. Then 1.5g of magnesium oxide was added thereto, 30 followed by 60 hours shaking at room temperature. Thereafter, the fibre was taken out from the mother liquor, and washed in a column with 4800ml of 0.1 N-hydrochloric acid. The amount of Polymyxin contained in the washings and

the mother liquor was determined by the microbiuret method. The difference of the amount of Polymyxin applied and found in the above liquids is considered to be the amount of Polymyxin fixed on the carrier. The reacted fibre was further washed with 25 liters of water and 6 liters of physiological saline. Polymyxin B-fixed fibre (Fiber B) was obtained. The amount of fixed Polymyxin was 110 mg/g.

5 Example 2  
10 Two grams of Fibre B were added to 20ml of 0.5mg/ml aqueous solution of lipopolysaccharide of Escherichia coli 0111:B4 (purchased from Difco Labo.; by the phenol extraction method), followed by 60 minutes of shaking at 15 37°C. Then, 1 ml of the supernatant was administered to ICR mice by intravenous injection and the mortality after 48 hours was inspected. As the result, 4 mice, out of 13 (31%) were found dead. A similar test was conducted with Fibre A instead of Fibre B, and 11 mice out of 11 (100%) were found dead. From the result, it is obvious that the Polymixin-fixed fibre detoxify the toxicity of lipopolysaccharide.

20

25 Example 3  
30 Two grams of Fibre B were added to 20 ml of a 0.5 % aqueous solution of Eschericia coli 026:B6 (purchased from Difco Labo.; by the phenol extraction method), followed by shaking for 60 minutes at 37°C. After that, 1 ml of the supernatant was administered to each ICR mouse by intravenous injection, and after 48 hours, the mortality was observed. As the result, 1 mouse (12.5%) out of 8 was found

dead. In contrast, when the aqueous solution which was not treated by fibre B was administered in the same manner, 12 mice (92%) out of 13 were found dead. It is evident that the Polymyxin fixed fibre detoxified the toxicity of the 5 lipopolysaccharide.

Example 4

Five grams of Fibre B of 10 mm length were bundled and packed in a column (3.6 cm inner diameter x 5 cm height) for 10 hemoperfusion.

Mongrel adult dogs (7 ~ 9 kg of body weight) underwent direct hemoperfusion through the column connected with a tube-pump between the femoral artery and the femoral vein at 15 a flowing rate of blood of 50 ml/min. under anesthesia.

Saline containing 0.01% of lipopolysaccharide of Escherichia coli 0111:B4 (purchased from Difco Labo.; by the phenol extraction method; 0.5mg/kg of their body weight) was 20 administered by intravenous drip injection for 60 minutes to their forepaw from 15 minutes after beginning the perfusion, while heparin was administered one hundred units per hour per kilogram of their body weight as an anti-coagulant. The 25 perfusion was performed for 2 hours. Two dogs out of ten were found dead after 24 hours. In contrast, when Fibre A or Fibre C was used in place of Fibre B in the above experiment, 5 dogs out of 5 died in both case. When 5 dogs 30 were administered the liposaccharide and the heparin under anesthesia without perfusion, all dogs died. They showed typical symptoms of endotoxin-shock, that is, the blood-pressure went on dropping as soon as the

administration of lipopolysaccharide began.

Example 5

4.8 g. of Polymyxin B sulfate (purchased from Sigma Chemical Co.; 8000 units/mg) were dissolved in 600 ml water and 25 g of Fibre A were added therein, followed by 5 hours shaking. Then 1.5 g of magnesium oxide were added thereto, followed by 12 hours shaking at room temperature.

Thereafter, the fibre was taken out from the mother liquor, packed in a column and washed with 4800 ml of 0.1N-hydrochloric acid. Polymyxin B-fixed fibre (Fiber D) was obtained. The amount of fixed Polymyxin on Fibre D was determined by the same method of Example 1. It was 39 mg/g.

Fibre D was immersed in 50% dimethylamine aqueous solution and heated at 55°C for 4 hours. Then the fibre was washed with water, 1N-hydrochloric acid, water and 0.17M-phosphate-buffer (pH 7.4) in this order. An endotoxin-detoxifying material-N1 containing 2.1 milliequivalent amino group per gram was obtained.

Example 6

34 g of Fibre A were immersed in the solution obtained by dissolving 23.7 g of dodecamethylene diamine in 1050 ml of 50% dimethylamine aqueous solution and was left for 72 hours at room temperature. Then the fibre was taken out and washed sufficiently with diluted hydrochloric acid and water. A mixed aminated fibre (Fiber E) was obtained. Fibre E contained 2.27 millimole dimethylamine and 0.16 millimole dodecamethylene diamine per gram per gram fibre. These values were determined by the fiber's ion exchange

capacity and the amount of functional group acetylated with acetic anhydride in pyridine.

30 g of Fibre E were treated with 1N-sodium hydroxide aqueous solution, sufficiently washed with water, and dried. 5 An acid-free fibre was obtained. 23.4 g of the acid free fibre were immersed in 400 ml of dimethylformamide containing 6.0g succinic anhydride and heated for 5 hours at 50°C, and washed. A succinyl fibre was obtained.

10 20 g of the dry succinyl fibre were immersed in 250 ml of aqueous Polymyxin B (purchased from Sigma Chemical Co.) solution (15 mg/ml) and 500 mg of 1-ethyl-3-(3-dimethyl-aminopropyl)carbodiimide was added thereto little by little 15 in three hours. During the addition, the pH of the solution was kept between 4.5 to 6.0 with 1N-sodium hydroxide or 1N-hydrochloric acid. Then the reaction mixture was agitated at room temperature for 5 days. The fibre was 20 packed in a column and washed with 4 liters of water and 1 liter of phosphate buffer solution. An endotoxin-detoxifying material-N2 was obtained. Polymyxin fixed on the fibre was 119 mg/g fibre. This value was determined by 25 the same manner as Example 1.

Example 7

Each of 2 g of the endotoxin-detoxifying material-N1 and N2 were added to 20 g of 0.5 mg/ml saline solution of 30 lipopolysaccharide of *Escherichia coli* 055:B5 (purchased from Difco Labo.; by the trichloracetic extraction method) separately and were shaken at 37°C for 60 minutes. Then each of the 1ml supernatant was administered to ICR mice by

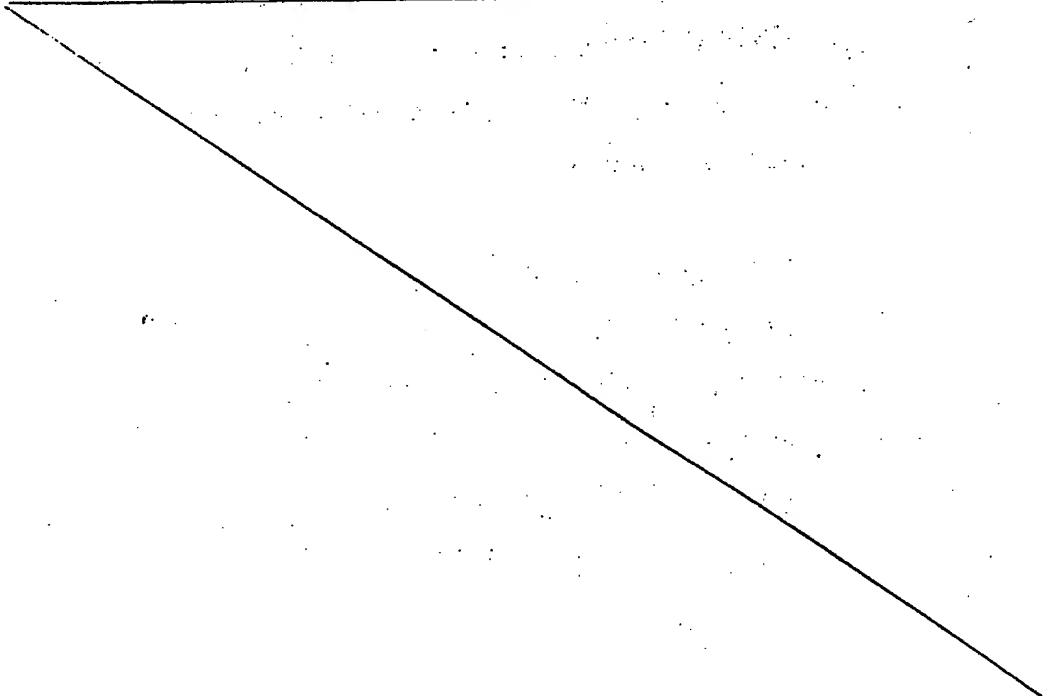
intravenous injection and the mortality after 48 hours was inspected. On the other hand, Fibre D, Fibre E and ion exchange resin (IRA-938) were studied in the same manner in place of said materials. The results are shown in Table 1.

5 The concentration of saccharide in the supernatant was determined by phenol-sulfuric acid method (1 ml of the supernatant + 1 ml of 5% aqueous phenol + 5 ml of 98% sulfuric acid; 485 millimicron), and the concentration of 10 endotoxin was determined by Toxicolor Test (purchased from Seikagaku Kogyo Co. Ltd., Japan).

15 Table 1 reveals the following results: (1) Polymyxin fixed on the fibre (Fiber D) neutralizes but does not absorb endotoxin, (2) both the anion exchange fibre (Fiber E) and anion exchange resin adsorb polysaccharide but reduce lethality only slightly, and (3) the endotoxin detoxifying materials (N1 and N2) which have both the Polymyxin and 20 basic nitrogen atom thereon both have the ability for the neutralization and adsorption of endotoxin.

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TABLE 1

<u>Material</u>	Mouse Lethality dead/total	<u>Concentration</u>	
		Endotoxin mg/ml	Saccharide mg/ml
Material-N1	2/15	0.11	0.14
Material-N2	0/15	0.065	0.065
Fibre D	7/15	0.16	0.50
Fibre A	15/15	0.50	0.50
Fibre E	12/15	0.41	0.11
Ion Exchange Resin IRA-938	14/15	0.45	0.29

We claim:

1. An endotoxin detoxifying material comprising a fibrous carrier to which Polymyxin is fixed.
2. An endotoxin detoxifying material according to Claim 1, 5 wherein the amount of fixed Polymyxin is at least 10 mg/g carrier.
3. An endotoxin detoxifying material according to Claim 1, 10 wherein the fibrous carrier is a fibre which has an islands-in-sea configuration.
4. An endotoxin detoxifying material according to Claim 1, 15 wherein the fibrous carrier is in the form of a short fibre, a bundle, a yarn, a paper, a non-woven sheets, woven fabric or a knitted fabric.
5. An endotoxin detoxifying material comprising a carrier to which Polymyxin and a basic nitrogen atom are fixed.
6. An endotoxin detoxifying material according to Claim 5, 20 wherein the amount of fixed Polymyxin is at least 1 mg/g carrier.
7. An endotoxin detoxifying material according to Claim 5, 25 wherein the amount of fixed basic nitrogen is at least 0.1 milliequivglen/g carrier.
8. An endotoxin detoxifying material according to Claim 5, 30 wherein the amount of fixed Polymyxin is at least 1 mg/g carrier, and fixed basic nitrogen is at least 0.1 milli-equivalent/g carrier.
9. An endotoxin detoxifying material according to Claim 5, 35 wherein the carrier is a fibre which has an islands-in-sea configuration.

10. An endotoxin detoxifying material according to Claim 1, wherein the carrier is in the form of a fibrous carrier, a filmy carrier or a granular carrier.
11. A method of removing endotoxin from a fluid by contacting 5 the fluid with a endotoxin detoxifying material comprising a fibrous carrier to which Polymyxin is fixed.
12. A method of removing endotoxin according to Claim 11, wherein the fluid is blood or plasma or serum.
- 10 13. A method of removing endotoxin according to Claim 11, comprising the successive steps of:
  - (a.) removing blood from mammal under conditions which prevent coagulation;
  - 15 (b.) contacting the blood or plasma with the endotoxin detoxifying material comprising a fibrous carrier on which Polymyxin is fixed;
  - (c.) separating the blood or plasma from the endotoxin 20 detoxifying material ; and
  - (d.) returning the blood or plasma to the mammal.